

Against CRACK after applying BERGA sheet

#### EUROPEAN

SOLID SURFACE

**SERIES** 



#### Welcome

#### To

#### THE WORLD OF TECHNOLOGY



**GERMAN TECHNOLOGY** 

Against CRACK after applying **BERGA** sheet

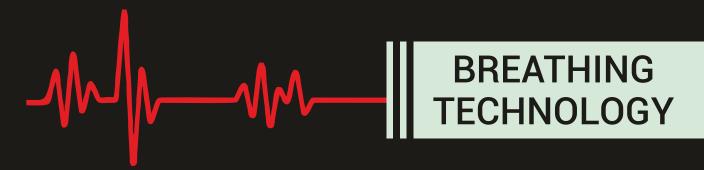




**NEW Dolphin Nose Technology** 

**EDGELESS Technology** 



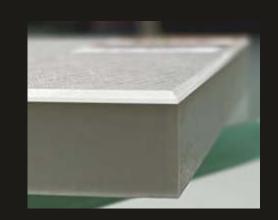


In Summer, Winter & Rainy... Base Material Like Plywood, MDF etc. get expand & contract. Due to that crack arrives in normal laminate. Because of **BREATHING TECHNOLOGY** crack does not happen in **BERGA**\*



#### **TECHNOLOGY**

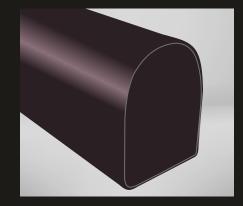
#### **CHAMFERING Technology**





90° BEND Technology

**POST FORMING Technology** 





**BUFFING Technology** 

#### **BOTH SIDE USABLE Technology**

#### **CNC CUTTING**

CAN BE DONE IN 1 mm, 1.5 mm & 2 mm





#### "INNOVATION AT HEART ..... COURAGE TO DREAM .... & PASSION FOR PERFECTION...."

**BERGA**° is leading Brand FOR DECORATIVE PRODUCTS.

**BERGA**° strives to bring new high end innovative and revolutionary technology from all over the world which gives new ways of APPLICATION.

Our products are Appealing, Fashionable, Durable and Elegant.

We offer a rich variety of Acrylic (Back painted Glass), Homogenous acrylic core and different ways of APPLICATION of products which enhances the beauty wherever applied.

We offer revolutionary decorative products with different properties relevant to different applications.

New Revolutionary BREATHING Technology
New 3D Technology
GERMAN Technology
New Revolutionary Sophisticated EDGELESS Technology
90° BEND Technology
CHAMFERING Technology
BUFFING Technology
POST FORMING Technology

Due to our variety of laminate technology, **BERGA** has been able to supply quality laminated material to different markets and our laminate can be used as alternates to back painted glass/veneer etc.

Here at **BERGA** we want our decorative laminates not only to transform spaces, but also to enrich the lives of all of those who come in contact with them.

Professionals such as architects, interior designers and end consumers can rely on us to immerse their décor ideas with elegance and character.

**Trust:** We trust people to be reliable and responsible and earn their trust similarly.

**Speed:** We are quick to decide, respond and execute.

Performance: We value performance across products, people and processes. Innovative technology and creative solution have been our guiding principle from day one.

Team Work: We realize the uniqueness of the product and hence are always ready to provide technical support if needed.

Learning: We encourage learning; and nurturing talent

We implement these core values in every aspect of our operation, through which we foster innovation in order to deliver the very best possible laminates.



UNICO<sup>®</sup> UNICO<sup>®</sup> KRYSTALA® 2 KRYSTALA® 1.5 KRYSTALA® 1

**UNICO**®











GERMAN Technology



New Revolutionary BREATHING Technology



CHAMFERING Technology

















90° bend NOT TO BE DONE in this series.

• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert. **CHAMFERING & CNC CUTTING** can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

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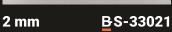


# **EXPERIENCE THE LUXURY**

# CHAMFERING TECHNOLOGY

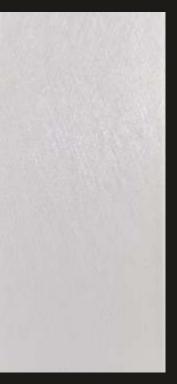




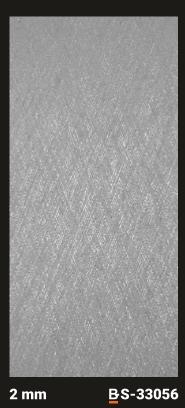




BS-33014 **2** mm



BS-33007 2 mm







**2** mm

90° bend NOT TO BE DONE in this series.



**Against CRACK after** applying **BERGA** sheet



## LITICO RESTALA 2

2 mm Thickness





**GERMAN Technology** 



**New Revolutionary BREATHING Technology** 



**BUFFING Technology** 



**EDGELESS Technology** 



**CHAMFERING Technology** 



**SUPERIOR HIGH Anti Bacterial GLOSS** 





**NO BLACK EDGES** 



**Borer Free** 

**Termite &** 



**NON TOXIC WATER PROOF** 











#### BEST IN CLASS & TECHNOLOGY



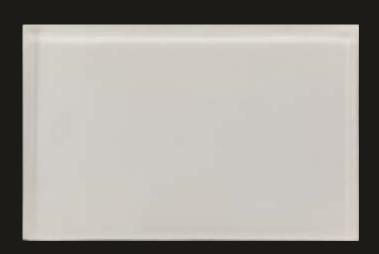
2 mm **B**-P-23002



2 mm **B**-P-23006



2 mm **B**-P-23021



2 mm **B**-P-23007



2 mm **B**-P-23045









## TRANSFORM AMBIANCE INTO STYLISH AVENUES

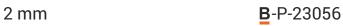






2 mm **B**-P-23029







2 mm **B**-P-23015



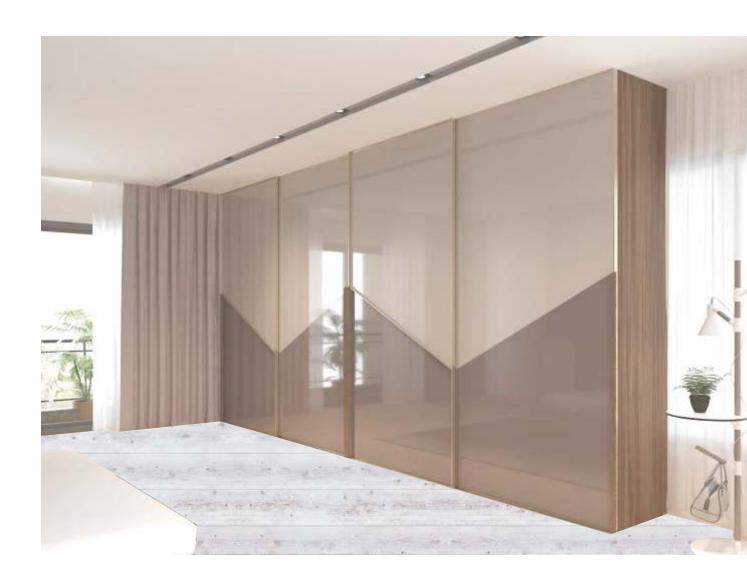




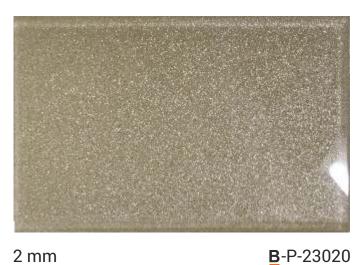








2 mm

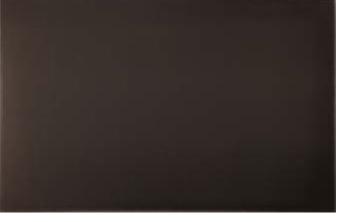






2 mm

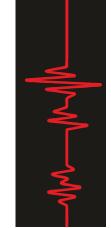
**Against CRACK after** applying **BERGA** sheet







**B**-P-23044 2 mm



90° bend NOT TO BE DONE in this series.

• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert. CHAMFERING & CNC CUTTING can be done in 1.5 mm & 2 mm thickness at your convenience, by yourself.

**B**-P-23003



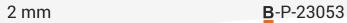


















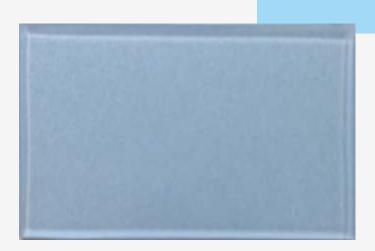
#### 90° bend NOT TO BE DONE in this series.











2 mm

**B**-P-23048



2 mm

**B**-P-23041



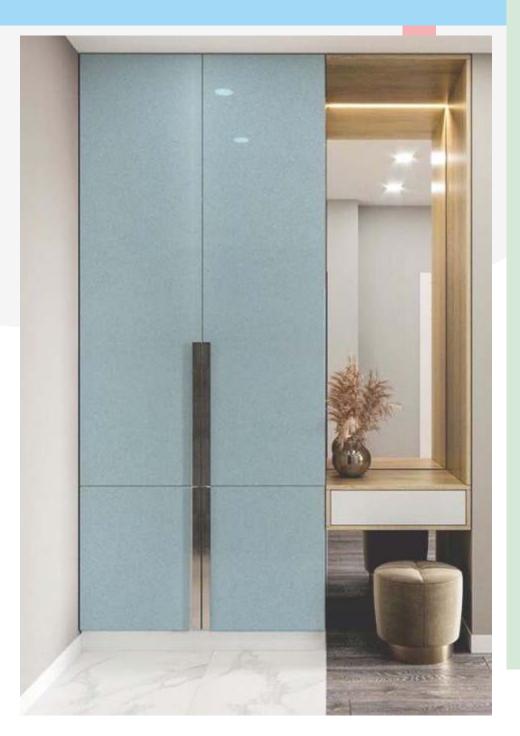
2 mm

**B**-P-23012



2 mm

**B**-P-23039





90° bend NOT TO BE DONE in this series.









2 mm

IHANCE LIFE LAMINATI

**B**-P-23028



2 mm

**B**-P-23013



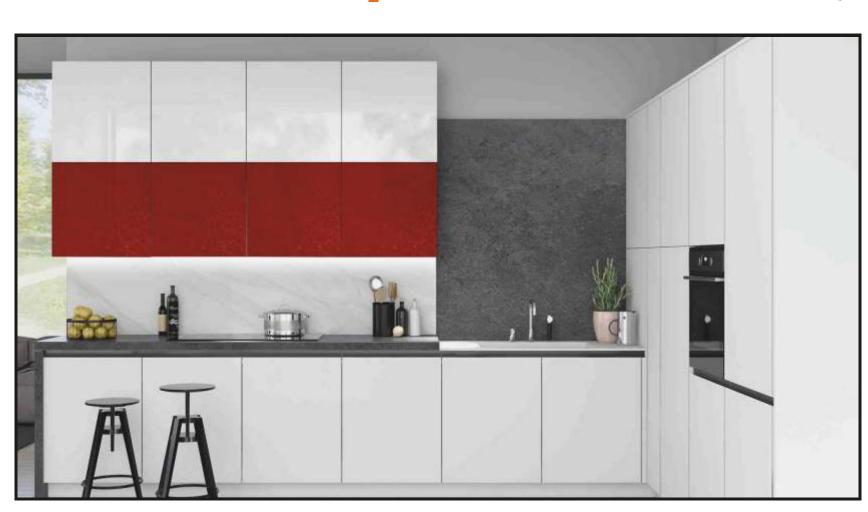
2 mm

**B**-P-23046

## **EDGELESS TECHNOLOGY**









# CHAMFERING TECHNOLOGY



2 mm

**B**-P-23027



2 mm

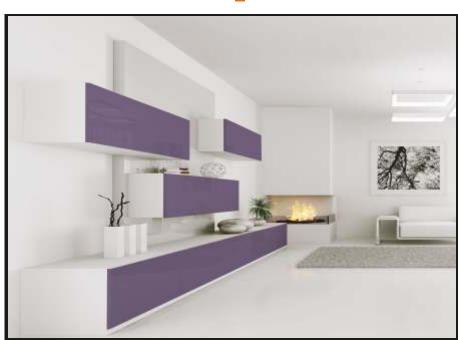
**B**-P-23008



2 mm

**B**-P-23005





90° bend NOT TO BE DONE in this series.





#### Against CRACK after applying **BERGA** sheet



2 mm **B**-P-21035

#### **GERMAN TECHNOLOGY**





2 mm **B**-P-21036



90° bend NOT TO BE DONE in this series.







#### **SUPERIOR HIGH GLOSS**



2 mm **B**-P-21037

#### **BUFFING TECHNOLOGY**



2 mm **B**-P-21033

**EDGELESS TECHNOLOGY** 

90° bend NOT TO BE DONE in this series.

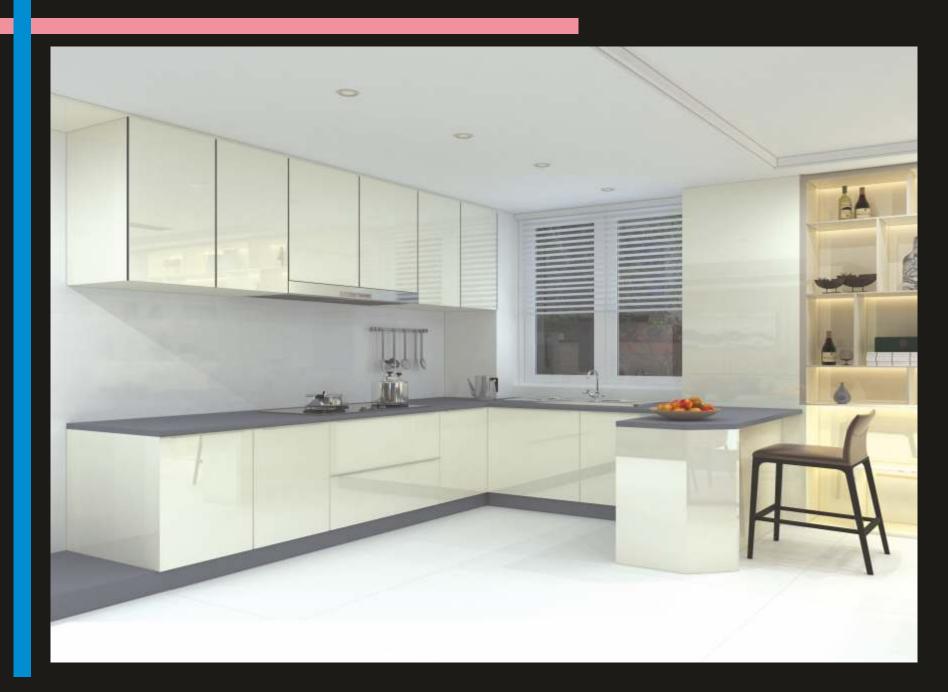






## LICICO® KRYSTALA® 1.5

1.5 mm Thickness





GERMAN Technology



New Revolutionary BREATHING Technology



BUFFING Technology



**EDGELESS** Technology



CHAMFERING Technology



Anti Bacterial



SUPERIOR HIGH GLOSS



**CNC Cutting** 



**NO BLACK EDGES** 



Termite & Borer Free



NON TOXIC



WATER PROOF

90° bend NOT TO BE DONE in this series.



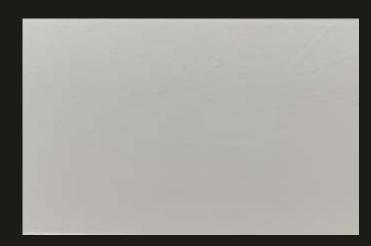








1.5 mm **B**-P-153007



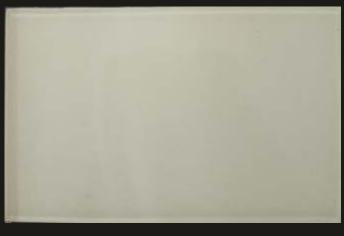
1.5 mm **B**-P-153045



1.5 mm **B**-P-153021



1.5 mm **B**-P-153033



1.5 mm **B**-P-153022



1.5 mm **B**-P-153002

#### CHAMFERING TECHNOLOGY



1.5 mm **B** -P-153020

90° bend NOT TO BE DONE in this series.









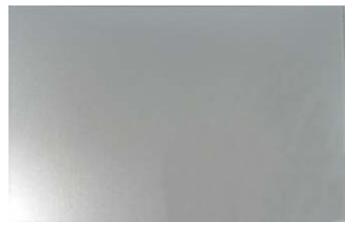








1.5 mm **B**-P-153015



1.5 mm **B**-P-153056



1.5 mm **B**-P-153029

90° bend NOT TO BE DONE in this series.









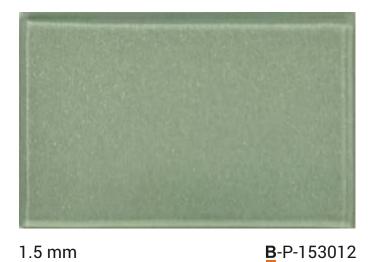








1.5 mm **B**-P-153039





90° bend NOT TO BE DONE in this series.



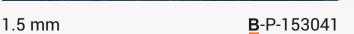












1.5 mm



**B**-P-153048 1.5 mm





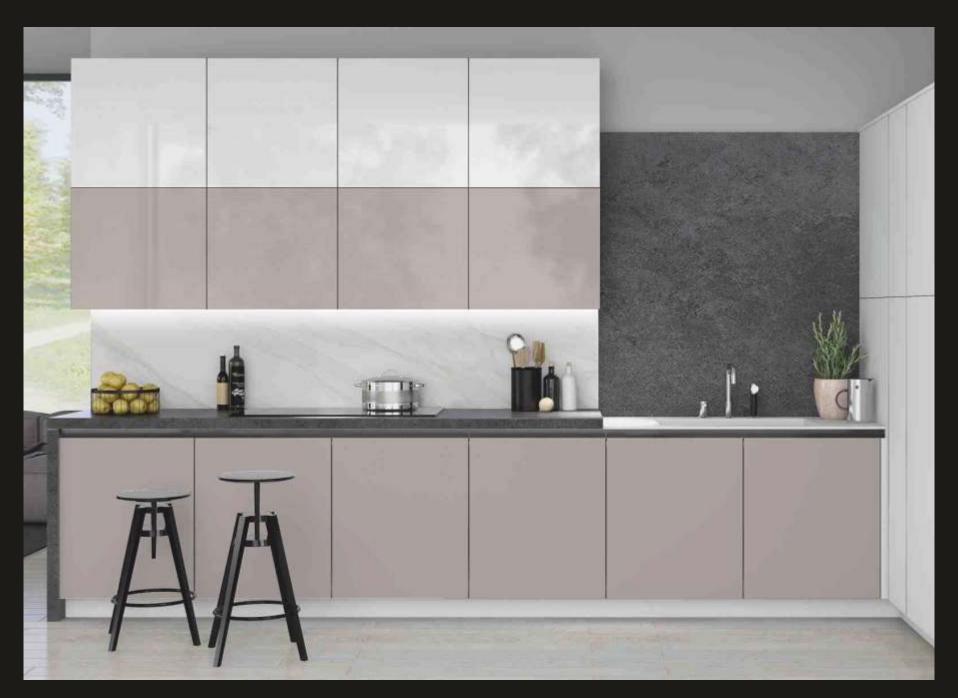
**B**-P-153008

90° bend NOT TO BE DONE in this series.











1.5 mm **B**-P-153004



1.5 mm **B**-P-153044



1.5 mm **B**-P-153014



1.5 mm **B**-P-153009

90° bend NOT TO BE DONE in this series.





1.5 mm **B**-P-1521035



#### **GERMAN Technology**



1.5 mm **B**-P-1521032



Against CRACK after applying **BERGA** sheet



1.5 mm **B**-P-1521038















1.5 mm **B**-P-1521031

#### **BUFFING TECHNOLOGY**



1.5 mm **B**-P-1521033

#### **EDGELESS TECHNOLOGY**



1.5 mm **B**-P-1521034

90° bend NOT TO BE DONE in this series.



Against CRACK after applying **BERGA** sheet



## LITICO RESTANCE OF THE RESTANC

1 mm Thickness





GERMAN Technology



New Revolutionary BREATHING Technology



BUFFING Technology



EDGELESS Technology



POST FORMING Technology



Anti Bacterial



SUPERIOR HIGH GLOSS



**CNC Cutting** 



NO BLACK EDGES



Termite & Borer Free



NON TOXIC

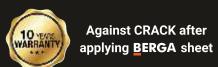


**WATER PROOF** 

90° bend NOT TO BE DONE in this series.







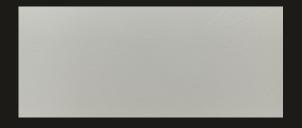


#### **EDGELESS TECHNOLOGY**



1 mm **B**-P-3021





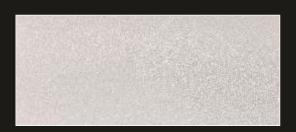
1 mm **B**-P-3045



1 mm **B**-P-3022



1 mm **B**-P-3002



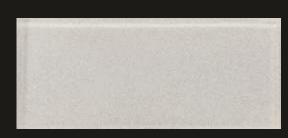
**B**-P-3049

1 mm



**B**-P-3033

1 mm



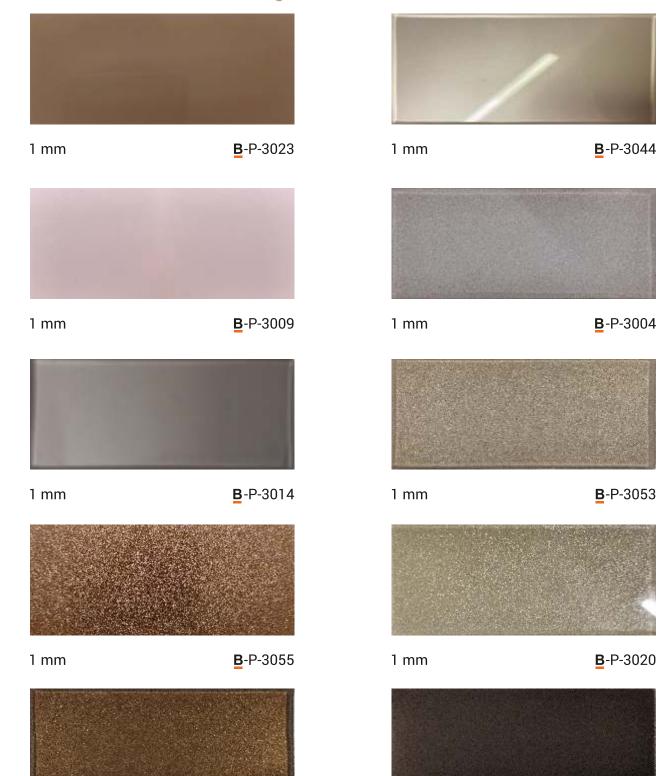
1 mm

**B**-P-3007











90° bend NOT TO BE DONE in this series.













1 mm **B**-P-3031



1 mm **B**-P-3056



1 mm **B**-P-3006



1 mm **B**-P-3015



1 mm **B**-P-3029



1 mm **B**-P-3034



90° bend NOT TO BE DONE in this series.









#### **BUFFING TECHNOLOGY**



1 mm

**B**-P-3012



1 mm

**B**-P-3001



1 mm

**B**-P-3039



1 mm

**B**-P-3041



1 mm **B**-P-3048





90° bend NOT TO BE DONE in this series.















**B**-P-3028 1 mm



1 mm **B**-P-3052



**B**-P-3013 1 mm



**B**-P-3046 1 mm



**B**-P-3047 1 mm







**B**-P-3017 1 mm



**B**-P-3005 1 mm



1 mm

90° bend NOT TO BE DONE in this series.



**NEW Dolphin Nose Technology** 







GERMAN Technology



BREATHING Technology



EDGELESS Technology



BUFFING Technology







SUPERIOR HIGH GLOSS

**CNC** Cutting

**NO BLACK EDGES** 



Termite & Borer Free









**B**-J-2006 1 mm



**B**-J-2005 1 mm



**B**-J-2010 1 mm



**B**-J-2009 1 mm



**B**-J-2012 1 mm

#### applying **BERGA** sheet Against CRACK after



# **GERMAN Technology**











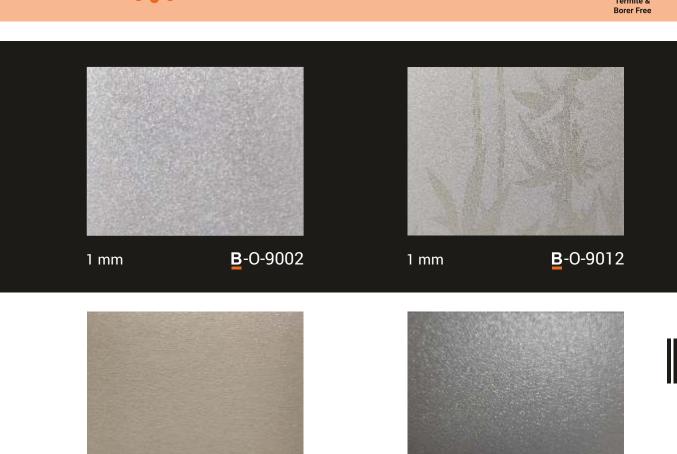


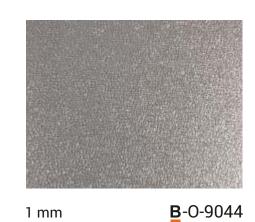


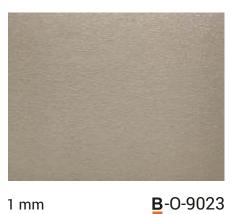












**B**-0-9004 1 mm

**ANTI FINGER PRINT** 

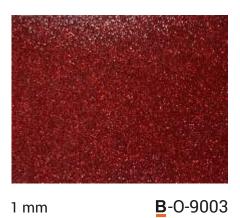
**ANTI SCRATCH** 





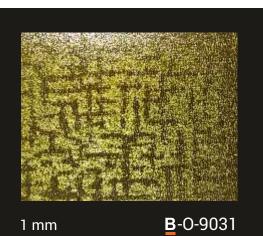




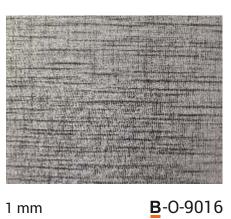




**GERMAN Technology** 







1 mm



#### **APPLICATION TO BE DONE**



#### FOR THE PRODUCTS MENTION BELOW IN







LIGORITHM 3D® BERGACORE

**BERGA**core®

BERGA MATTO

**BERGA MATTO** 













**Step 1**: Remove the protective film from the SURFACE of the side which has to be PASTED.



Step 2: Use only SAND PAPER to SCRATCH the surface of the side which have to be pasted



Step 3: Do not use FARSI to scratch the sheet.



Step 4: Kindly SCRATCH the sheet thoroughly to be applied to the back SURFACE as shown in the above picture.



Step 5 : Also SCRATCH plywood Surface



Step 6



Step 7: Apply THIN layer of the glue on the surface of the sheet which has been scratch.



Step 8: Apply THIN layer of the glue on the surface of the plywood which has been scratch.



Step 9: BERGA PVC GLUE to be applied to both the SURFACE and stick together immediately.



Step 10: Start pasting sheet from EDGE of the plywood.



Step 11



Step 12



Step 13: Time taken for the setting of the glue is 10 to 15 hrs



Step 14: Put Pressure on the sheet



Step 15: Kindly remove the protective film only when full interior work is completed.

DONT'S Do not use FARSI or any other sharp object to scratch the sheet.

#### EUROPEAN

#### SOLID SURFACE

**SERIES** 













**BERGAcore** BERGA MATTO **PLUS** 

**BERGAcore BERGA MATT** 



### BERGACOre® PLUS

**Against CRACK after** applying **BERGA** sheet







**GERMAN Technology** 



**New Revolutionary BREATHING Technology** 



**EDGELESS Technology** 



90° BEND **Technology** 



**CHAMFERING Technology** 



**BUFFING Technology** 







**NO BLACK EDGES** 





**NON TOXIC** 





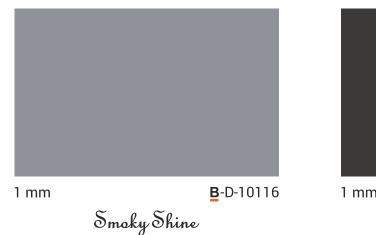
**Borer Free** 



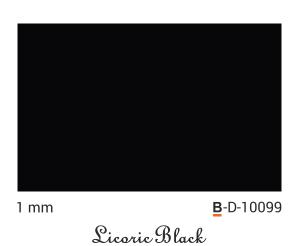


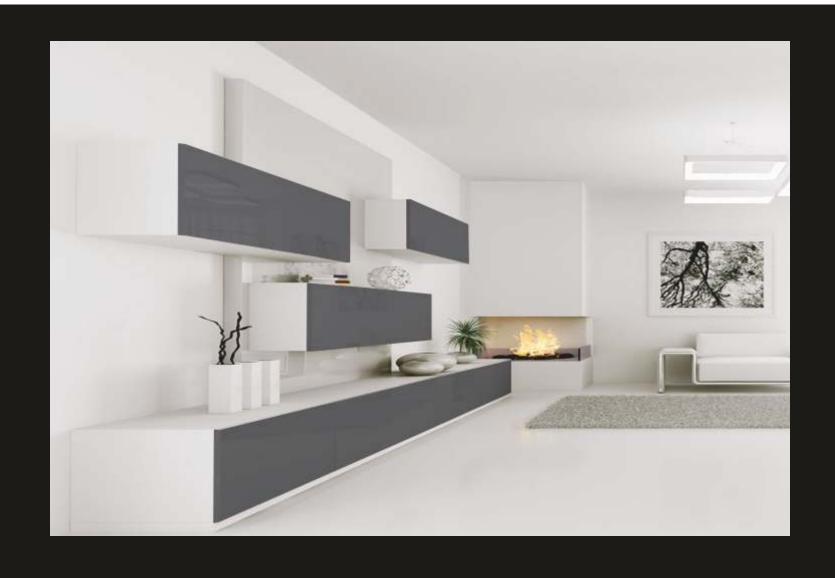










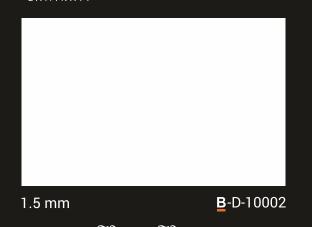




### **SOLID SURFACE**







1.5 mm **B**-D-10001

Cozy White





**EDGELESS TECHNOLOGY** 



Sandy Wind

1.5 mm B-D-10010
Dusty Fawn



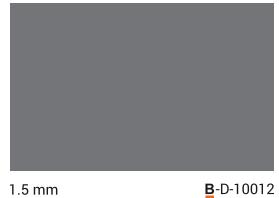
1.5 mm **B**-D-10011



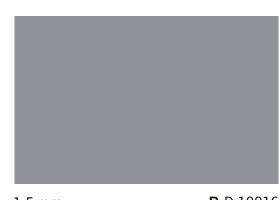
1.5 mm **B**-D-10009 **Licaric Black** 



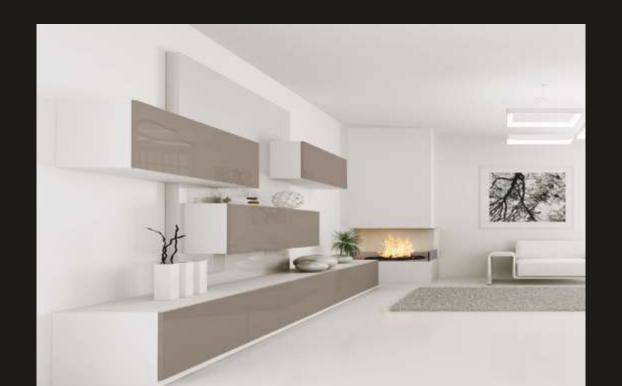
1.5 mm B-D-10004 Shadow Shell



nm <u>B</u>-D-10012 Squirrel Grey



1.5 mm **B**-D-10016 **Smoky Shine** 



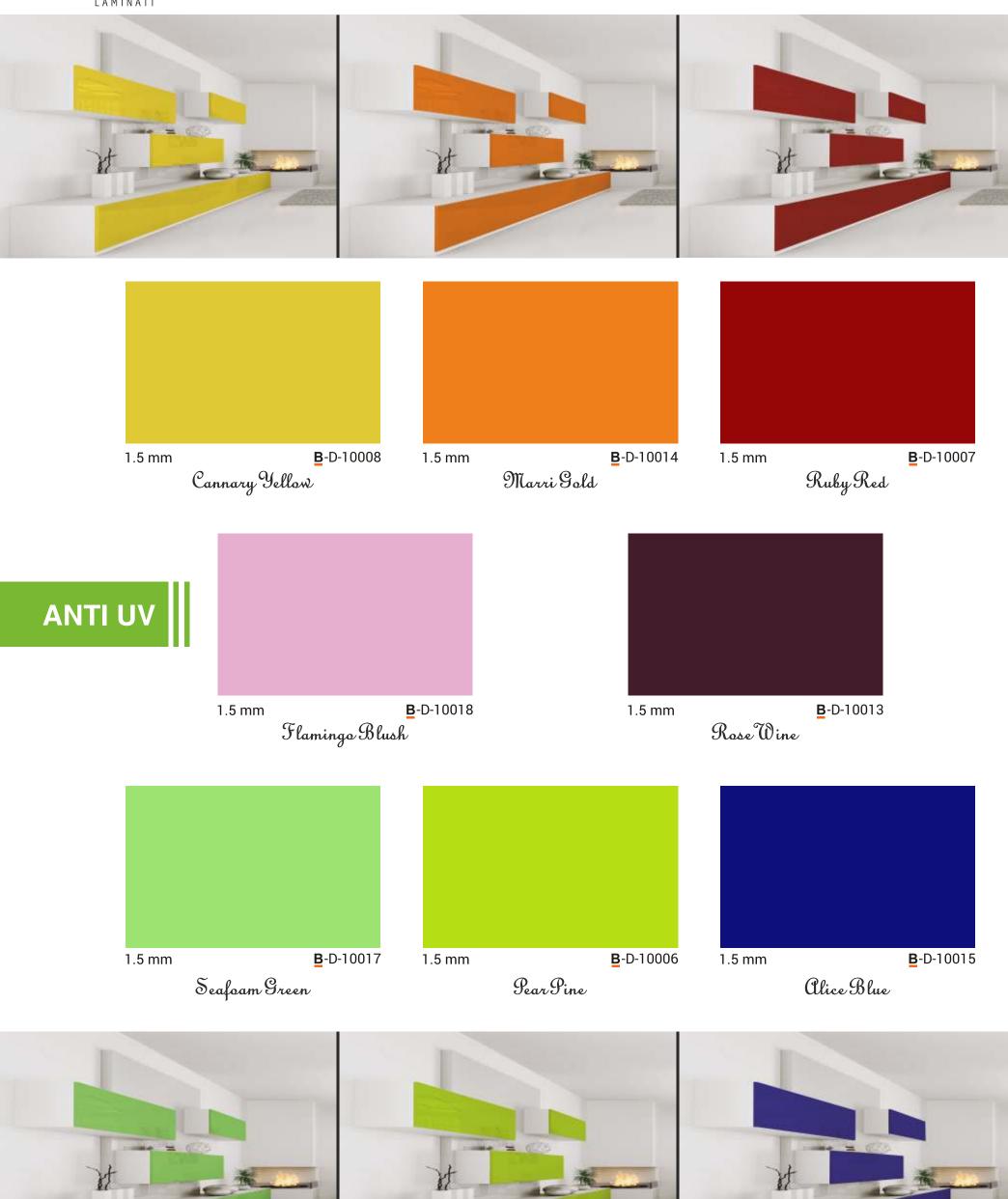
**ANTI UV** 



### **SOLID SURFACE**









# BERGA MATT **PLUS**

**Against CRACK after** applying **BERGA** sheet







**GERMAN Technology** 



**New Revolutionary BREATHING Technology** 



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90° BEND **Technology** 



**CHAMFERING Technology** 



**BUFFING Technology** 













**Borer Free** 





BOTH SIDE USABLE TECHNOLOGY

# 1 Side

BERGA MATTE PLUS

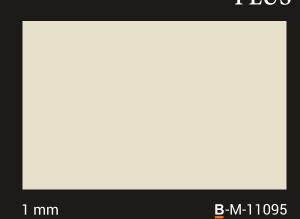
# **Other Side**

& BERGACOre® PLUS



**B**-M-11092 Winter White 1 mm **B**-M-11091

B-M-11 Cozy White

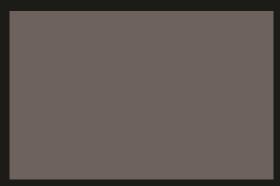


Haney Dew

ANTI UV

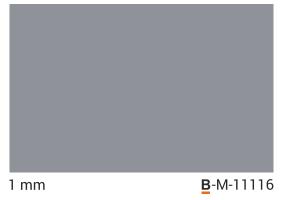


Sandy Wind

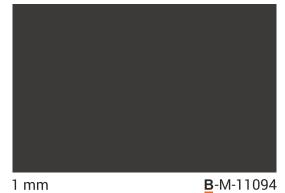


1 mm <u>B</u>-M-11100

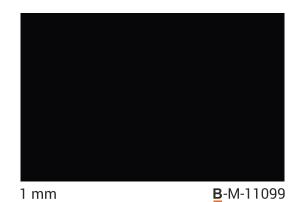
Dusty Fawn



Smoky Shine



Shadow Shell



Licoric Black











ANTI UV

Shadow Shell

**B**-M-11012

Squirrel Grey

1.5 mm

**B**-M-11004

1.5 mm



### **SOLID SURFACE**



# BERGA MATTO

**EDGELESS TECHNOLOGY** 

# ANTI UV



1.5 mm **B**-M-11008

Cannary Yellow

**B**-M-11014 1.5 mm Marri Gold



**B**-M-11018 1.5 mm Flamingo Blush



**B**-M-11007 1.5 mm Ruby Red



**B**-M-11013 1.5 mm Rose Wine



**B**-M-11015 1.5 mm Alice Blue

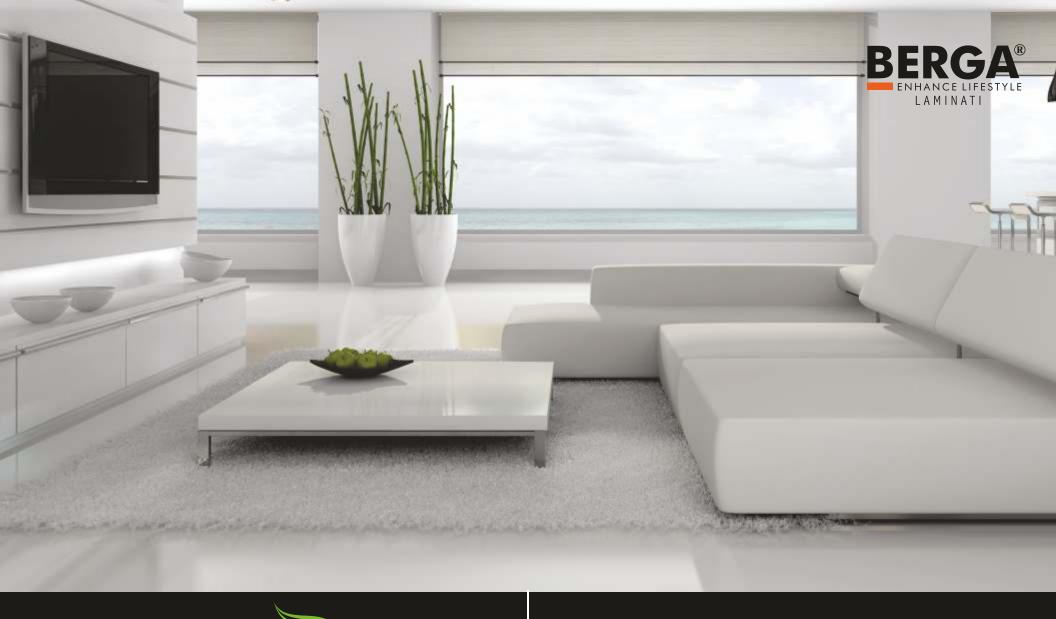


1.5 mm **B**-M-11017 Seafaam Green



**B**-M-11006 1.5 mm Pear Pine



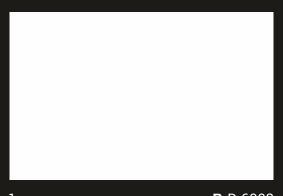


# BERGACore

**SUPERIOR HIGH GLOSS** 



# BERGA MATT



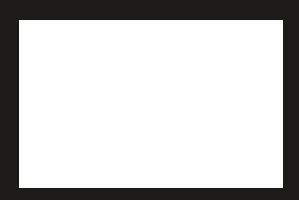
1 mm

**B**-D-6002



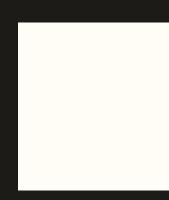
1.5 mm

**B**-D-6001



1 mm

**B**-M-7099



1.5 mm

**B**-M-7001





BREATHING Technology



EDGELESS Technology



**BUFFING** 

Technology

CHAMFERING

Technology



90° BEND Technology



CNC Cutting



NON TOXIC

















3D Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



90° BEND Technology



CHAMFERING Technology



Anti Bacterial



ANTI FINGER Print



**CNC Cutting** 



NO BLACK EDGES



NON TOXIC



WATER PROOF



Termite & Borer Free









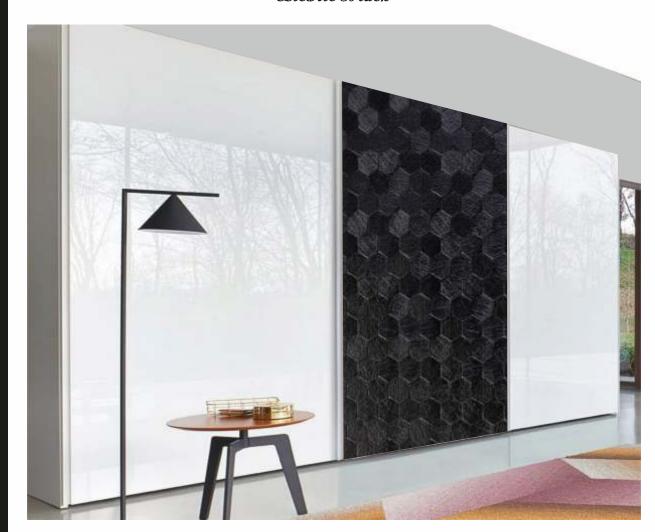
**B** -T-16002 1.5 mm Winter White



1.5 mm **B** -T-16001 Cozy White



**B** -T-16009 1.5 mm Licaric Black









# **TECHNOLOGY**

**GERMAN Technology** 



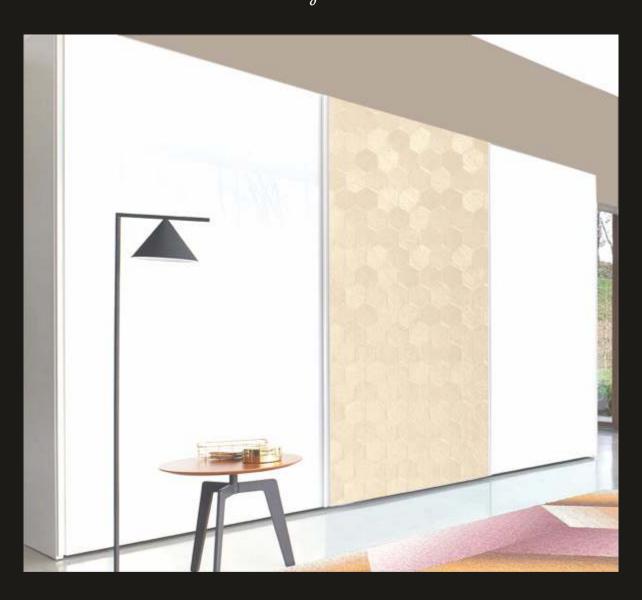




Honey Dew



**B**-T-16003 1.5 mm Sandy Wind





### **SOLID SURFACE**







1.5 mm Dusty Fawn



1.5 mm Dark Close

# **EDGELESS TECHNOLOGY**











06



**B** -T-16016 1.5 mm Smoky Shine



**B** -T-16012 1.5 mm Squirrel Grey



**B** -T-16004 1.5 mm Shadow Shell



• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert. CHAMFERING & CNC CUTTING can be done in 1.5 mm & 2 mm thickness at your convenience, by yourself.



### **SOLID SURFACE**



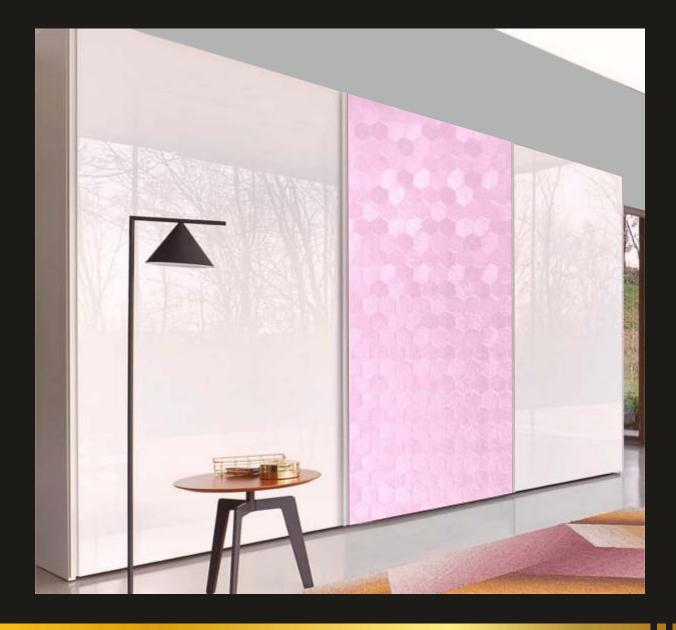




1.5 mm B-T-16018
Flamingo Blush



1.5 mm Seafoam Green



### **EDGELESS TECHNOLOGY**





Against CRACK after applying **BERGA** sheet











3D Technology



New Revolutionary BREATHING Technology



EDGELESS Technology



90° BEND Technology



CHAMFERING Technology



**Anti Bacterial** 



**CNC Cutting** 



**NO BLACK EDGES** 



**NON TOXIC** 



**WATER PROOF** 



Termite & Borer Free

• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert. **CHAMFERING & CNC CUTTING** can be done in 1.5 mm & 2 mm thickness at your convenience, by yourself.





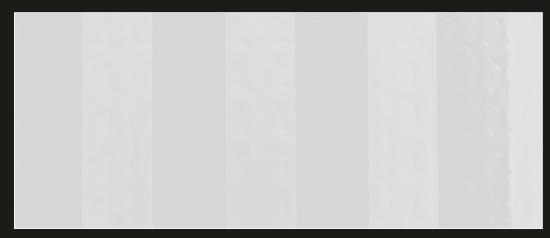


1 Side



& Other Side

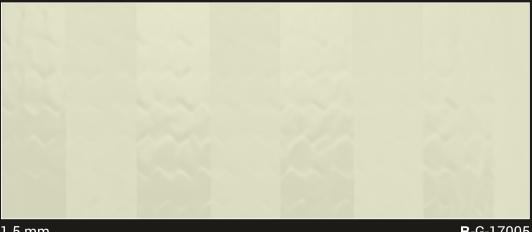




1.5 mm **B**-G-17002

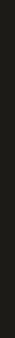
Winter White





1.5 mm B-G-17005

Dusty Farn

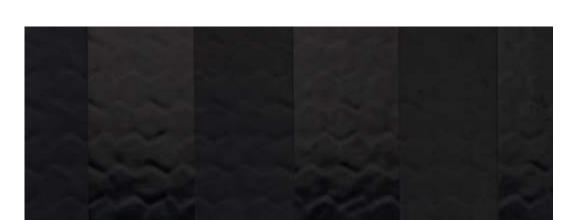


SOLID S





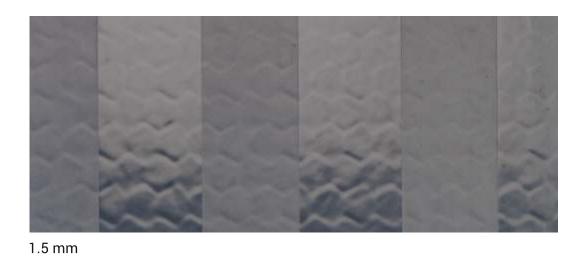
**EDGELESS TECHNOLOGY** 



1.5 mm

**B**-G-17009

### Licaric Black



Shadow Shell

**B**-G-17004



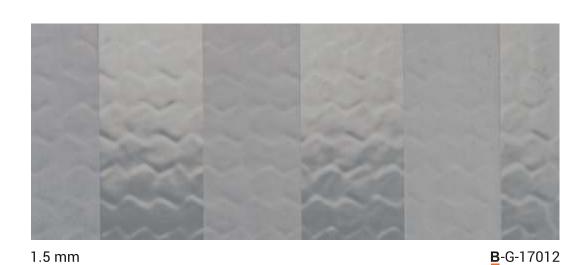




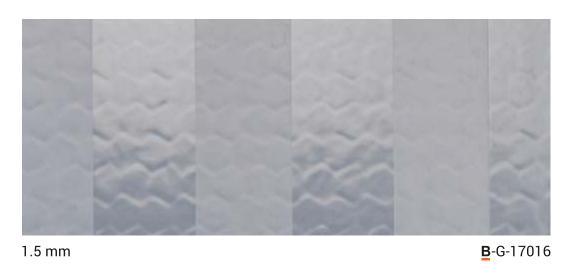








Squirrel Grey



Smoky Shine



# **TECHNOLOGY**



Against CRACK after applying **BERGA** sheet





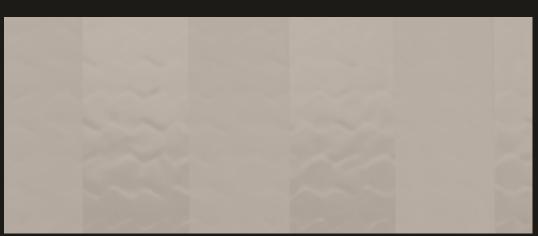
### **SOLID SURFACE**



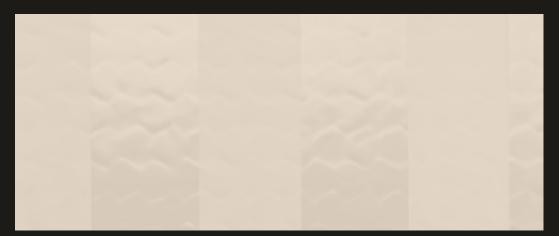




Dark Clove



1.5 mm **B**-G-17010 **Honey Dew** 



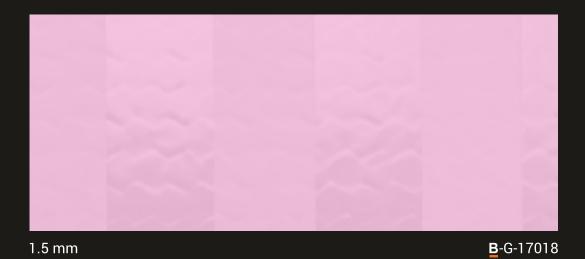
1.5 mm  $$\tt B$-G-17003$   ${\tt Sandy}$  Wind



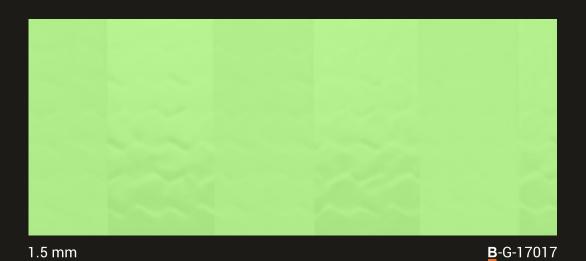
# BEND TECHNOLOGY

900

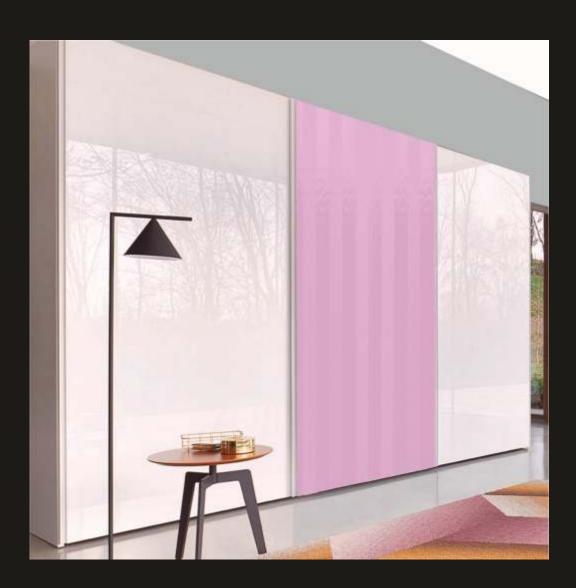




Flaminga Blush



Seafoam Green



# BREATHING TECHNOLOGY





**Against CRACK after** applying **BERGA** sheet







**GERMAN Technology** 



**New Revolutionary BREATHING Technology** 



**EDGELESS Technology** 



90°/BEND Technology



**CHAMFERING Technology** 



Anti Bacterial



**CNC Cutting** 









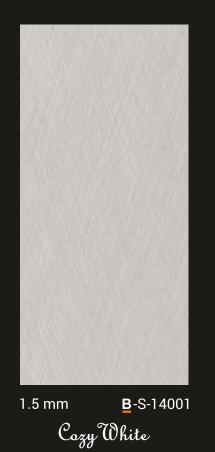














1.5 mm **B**-S-14005 Honey Dew



1.5 mm **B**-S-14016 **Smoky Shine** 



1.5 mm **B**-S-14012 Squirrel Grey



1.5 mm **B**-S-14009 Dusty Fawn







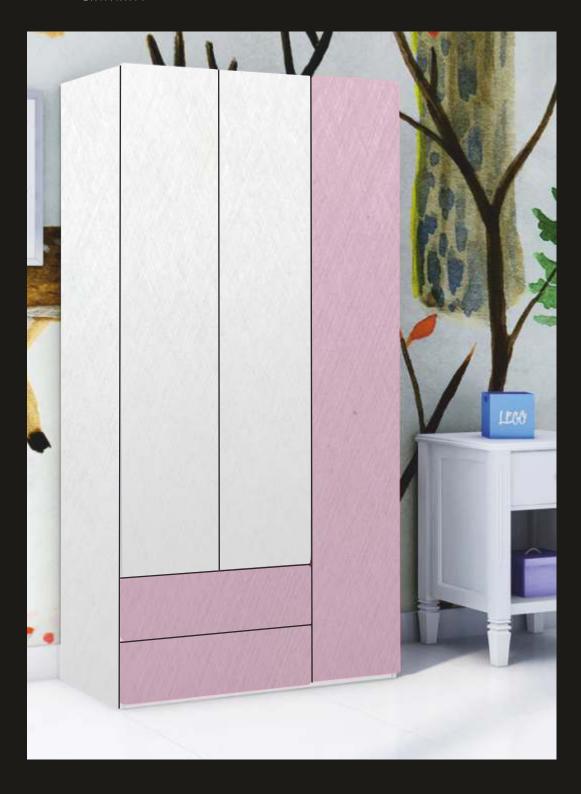


1.5 mm **B**-S-14004 Shadow Shell













1.5 mm **B**-S-14017 Seafoam Green







1.5 mm Flaminga Blush

**B**-S-14003 1.5 mm Sandy Wind







Dusty Fawn



**B**-S-14011 1.5 mm Dark Clove

• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert. CHAMFERING & CNC CUTTING can be done in 1.5 mm & 2 mm thickness at your convenience, by yourself.

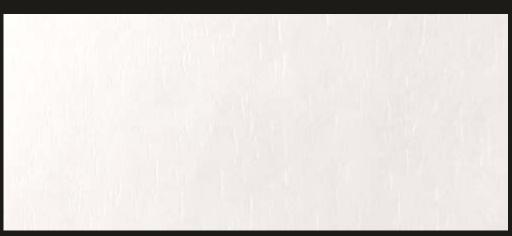




**Against CRACK after** applying **BERGA** sheet



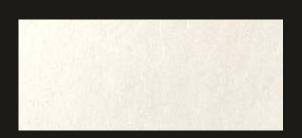




1.5 mm

**B**-L-15002

**B**-L-15001

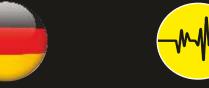


Winter White

Cozy White

1.5 mm

GERMAN **Technology** 





**New Revolutionary BREATHING Technology** 



**EDGELESS Technology** 



90° BEND **Technology** 



**CHAMFERING Technology** 



**ANTI FINGER Print** 



**Anti Bacterial** 



**CNC Cutting** 



**NO BLACK EDGES** 



**NON TOXIC** 



**WATER PROOF** 



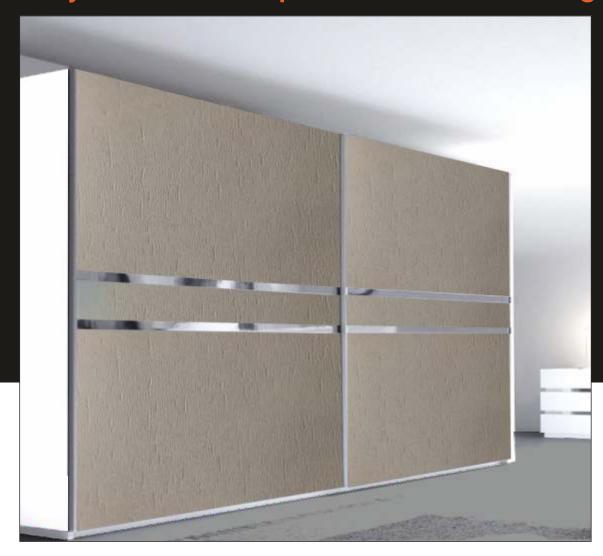
**Borer Free** 

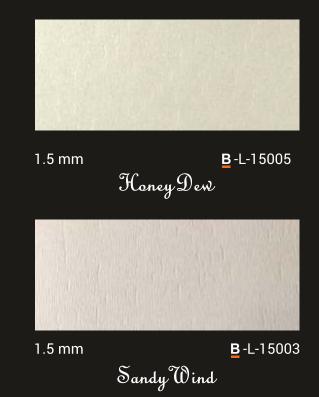






# Kindly Click on Samples To View Full Image









Dusty Favin



1.5 mm **B**-L-15011 **Dark Clove** 



1.5 mm B-L-15009 Sicaric Black





## **BOTH SIDE USABLE TECHNOLOGY**











1.5 mm B-L-15004
Shadow Shell



1.5 mm B-L-15012 Squirrel Grey

# Kindly Click on Samples To View Full Image



1.5 mm **B**-L-15016





1.5 mm B-L-15006

Pear Pine



1.5 mm **B**-L-15017

Seafoam Green

1.5 mm B-L-15018

Flamingo Blush



**SOLID SURFACE** 

\* \* No Guarantee In any circumstances. There can be colour variations In material from different batches. It Is advised to use same batch material to avoid colour variations.



# FURISTA

**Against CRACK after** applying **BERGA** sheet







**GERMAN Technology** 



**New Revolutionary BREATHING Technology** 



**EDGELESS Technology** 



90° BEND Technology



**CHAMFERING** Technology



**Anti Bacterial ANTI FINGER** 

Print





















1.5 mm <u>B</u>-F-12001





**BOTH SIDE USABLE TECHNOLOGY** 



Honey Dew

1.5 mm

**B**-F-12005

1.5 mm B-F-12010

Dusty Fawn



1.5 mm **B**-F-12011 **Park Close** 















1.5 mm **B**-F-12004 Shadaw Shell





1.5 mm **B**-F-1 Squirrel Grey



1.5 mm **B**-F-12018

Flamingo Blush



1.5 mm B-F Seafoam Green























CNC Cutting



Termite &



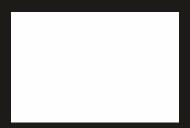


# SOLID SURFACE BOTH SIDE Usable Technology



**Other Side** 

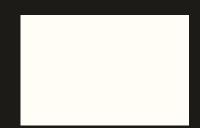




1.5 mm

**B**-S-13002

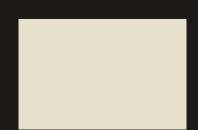
Winter White



1.5 mm

**B**-S-13001

Cozy White



1.5 mm

**B**-S-13005

Honey Dew



1.5 mm

**B**-S-13003

Sandy Wind



1.5 mm

**B**-S-13010

Dusty Fawn



1.5 mm

**B**-S-13011

Dark Clove



1.5 mm

**B**-S-13012

Squirrel Grey



1.5 mm

**B**-S-13004

Shadow Shell



1.5 mm

**B**-S-13009

Licoric Black



Seafoam Green

1.5 mm

**B**-S-13017

1.5 mm **B**-S-13018

Flamingo Blush

\* No Guarantee In any circumstances. There can be colour variations In material from different batches. It Is advised to use same batch material to avoid colour variations.



# **APPLICATION TO BE DONE**



### FOR THE PRODUCTS MENTION BELOW IN







LGORITHM 3D® BERGACORE

**BERGA**core®

BERGA MATTO

**BERGA MATTO** 













**Step 1**: Remove the protective film from the SURFACE of the side which has to be PASTED.



Step 2: Use only SAND PAPER to SCRATCH the surface of the side which have to be pasted



Step 3: Do not use FARSI to scratch the sheet.



**Step 4**: Kindly SCRATCH the sheet thoroughly to be applied to the back SURFACE as shown in the above picture.



Step 5 : Also SCRATCH plywood Surface



Step 6



Step 7: Apply THIN layer of the glue on the surface of the sheet which has been scratch.



Step 8: Apply THIN layer of the glue on the surface of the plywood which has been scratch.



Step 9: BERGA PVC GLUE to be applied to both the SURFACE and stick together immediately.



Step 10: Start pasting sheet from EDGE of the plywood.



Step 11



Step 12



Step 13: Time taken for the setting of the glue is 10 to 15 hrs



Step 14: Put Pressure on the sheet



Step 15: Kindly remove the protective film only when full interior work is completed.

DONT'S Do not use FARSI or any other sharp object to scratch the sheet.

 Kindly note: EDGELESS process to be done exclusively under the guidance of expert. CHAMFERING & CNC CUTTING can be done in 1.5 mm & 2 mm thickness at your convenience, by yourself.



# RANTAS TO

# 







**SCRATCH** 







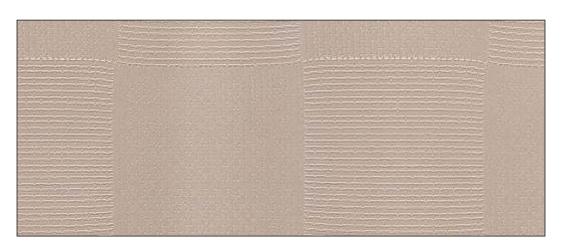








**NON TOXIC Borer Free** 



1.5 mm **B**-C-4010

# **GERMAN TECHNOLOGY**





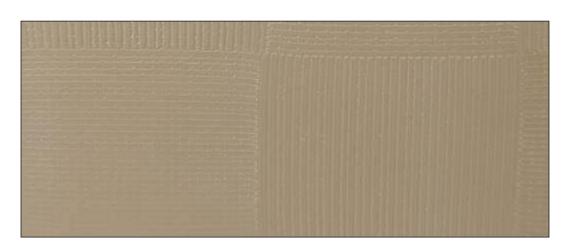
**B**-C-4005 1.5 mm



 Kindly note: EDGELESS process to be done exclusively under the guidance of expert. CHAMFERING & CNC CUTTING can be done in 1.5 mm & 2 mm thickness at your convenience, by yourself.



# ANTI FINGER PRINT



1.5 mm **B**-C-4011

# ANTI SCRATCH



1.5 mm **B**-C-4008

• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert. **CHAMFERING & CNC CUTTING** can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.





# Against CRACK after applying **BERGA** sheet



1.5 mm **B**-C-4014

# **TERMITE & BORER FREE**



1.5 mm **B**-C-4013





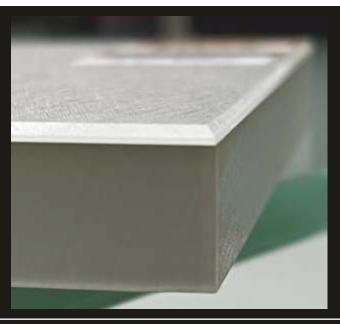




LAMINATI

We recommend the use of BERGA PVC GLUE for pasting.
BERGA PVC GLUE is special Adhesive for Acrylic & PVC Laminates.

We do not recommend the use of heat activated adhesives.



CHAMFERING Technology

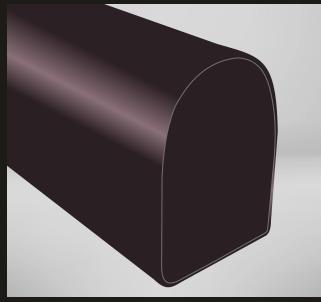


EDGELESS Technology





POST FORMING Technology



• Kindly note: **EDGELESS** process to be done exclusively under the guidance of expert. **CHAMFERING & CNC CUTTING** can be done in **1.5 mm & 2 mm** thickness at your convenience, by yourself.

# Kindly check and match physical sample before placing order as there can be lot to lot variation in colour

SR. NO.	UNICO°.	REHAU EDGE BAND NO.				
	KRYSTALA 2/1.5					
1	23001	1002U/373P (SHGL)				
2	23004	110242 MATT				
3	23005	110123 HGL				
4	23006	DÉCOR 010P SHGL / 080PSHGL				
5	23007	UNI-75638 HGL+				
6	23008	UNI-112077				
7	23012	UNI-110171				
9	23013	75619 (SHGL) 110226				
10	23015	1009 U DARK GREY				
11	23021	1009 U DARK GRET				
12	23022	UNI-75713 HGL+/ 1002U				
13	23027	110134 (SHGL)				
14	23028	75717 HGL				
15	23029	1003 U/ UNI-75617 (SHGL)				
16	23031	1009 U				
17	20033	1001 U				
18	23039	110152 (SHGL)				
19	23041	UNI-112078				
20	23044	1007 U				
21	23045	UNI-75701 HGL+/ 75713 HGL				
22	23056	010P/S91E ALUMINIUM / ART 333698-008				
SR. NO.	UNICO° Krystala° 1/1.5	REHAU EDGE BAND NO.				
1	3001	1002 U/ 373 P (SHGL)				
2	3004	110242 MATT				
3	2005	440400 1101				
	3005	110123 HGL				
4	3005	DÉCOR 010 P (SHGL)/080 P (SHGL)				
5						
	3006	DÉCOR 010 P (SHGL)/080 P (SHGL)				
5	3006 3007	DÉCOR 010 P (SHGL)/080 P (SHGL) UNI-75638 HGL+				
5 6	3006 3007 3008	DÉCOR 010 P (SHGL)/080 P (SHGL) UNI-75638 HGL+ UNI-112077				
5 6 7	3006 3007 3008 3009	DÉCOR 010 P (SHGL)/080 P (SHGL) UNI-75638 HGL+ UNI-112077 75613				
5 6 7 8	3006 3007 3008 3009 3012	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226				
5 6 7 8 9 10 11	3006 3007 3008 3009 3012 3013 3014	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY				
5 6 7 8 9 10 11	3006 3007 3008 3009 3012 3013 3014 3015 3022	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U				
5 6 7 8 9 10 11 12	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224				
5 6 7 8 9 10 11 12 13	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023 3027	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224  110134 (SHGL)				
5 6 7 8 9 10 11 12 13 14	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023 3027 3028	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224  110134 (SHGL)  751717 HGL				
5 6 7 8 9 10 11 12 13 14 15	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023 3027 3028 3029	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224  110134 (SHGL)  751717 HGL  1003 U / UNI-75617 (SHGL)				
5 6 7 8 9 10 11 12 13 14 15 16	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023 3027 3028 3029 3031	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224  110134 (SHGL)  751717 HGL  1009 U				
5 6 7 8 9 10 11 12 13 14 15 16 17	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023 3027 3028 3029 3031 3039	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224  110134 (SHGL)  751717 HGL  1003 U / UNI-75617 (SHGL)  1009 U  110152 (SHGL)				
5 6 7 8 9 10 11 12 13 14 15 16 17 18	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023 3027 3028 3029 3031 3039 3041	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224  110134 (SHGL)  751717 HGL  1003 U / UNI-75617 (SHGL)  1009 U  110152 (SHGL)  UNI-112078				
5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023 3027 3028 3029 3031 3039 3041	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224  110134 (SHGL)  751717 HGL  1003 U / UNI-75617 (SHGL)  1009 U  110152 (SHGL)  UNI-112078  1007 U				
5 6 7 8 9 10 11 12 13 14 15 16 17 18	3006 3007 3008 3009 3012 3013 3014 3015 3022 3023 3027 3028 3029 3031 3039 3041	DÉCOR 010 P (SHGL)/080 P (SHGL)  UNI-75638 HGL+  UNI-112077  75613  UNI-110171  75619 (SHGL)  110226  1009 U DARK GREY  UNI-75713 HGL+/1002 U  110135 (SGHL)/UNI-110224  110134 (SHGL)  751717 HGL  1003 U / UNI-75617 (SHGL)  1009 U  110152 (SHGL)  UNI-112078				

# Kindly check and match physical sample before placing order as there can be lot to lot variation in colour

SR. NO.	BERGACore	REHAU EDGE BAND NO.
1	6001	110207
2	6002	110207
SR. NO.	BERGA MATT#	REHAU EDGE BAND NO.
1	7001	110207
2	7099	110207
SR. NO.	BERGA core PLUS	REHAU EDGE BAND NO.
1	10091	110207 SHGL
2	10001	110207 SHGL
3	10092	75637 (SHGL)
4	10002	75637 (SHGL)
5	10093	UNI-75649 (SHGL)
6	10003	UNI-75649 (SHGL)
7	10094	UNI-75728 (SHGL)/ 110129
8	10004	UNI-75728 (SHGL)/ 110129
9	10095	110137 SHGL
10	10005	110137 SHGL
11	10006	UNI-69443 (SHGL)
12	10007	UNI-110128 (SHGL)
13	10008	75739 (HGL)/UNI-110125 (SHGL)
14	10099	75617 SHGL
15	10009	75617 SHGL
16	10100	75633 (SHGL)
17	10010	75633 (SHGL)
18	10011	UNI-110111 (SHGL)
19	10012	UNI-75733
20	10013	UNI-110115 (SHGL)
21	10014	UNI-75723 (SHGL)





# **KNOWLEDGE OF APPLICATION ON BERGA® PRODUCT**

### **DIFFERENT FEATURE ARE SUBJECTED TO DIFFERENT SERIES**

SR. NO.	NAME OF THE SERIES	THICKNESS	BREATHING TECHNOLOGY	EDGE LESS TECHNOLOGY	BUFFING	90° BEND	CNC CUTTING	CHAMFERING	POST FORMING
01	Alvaroz KRYSTALA®	2mm	YES	NO	NO	NO	YES	YES	NO
02	UNICO° KRYSTALA° 2	2mm	YES	YES	YES	NO	YES	YES	YES
03	UNICO° KRYSTALA° 1.5	1.5mm	YES	YES	YES	NO	YES	YES	YES
04	<i>UNICO</i> ° KRYSTALA°1	1mm	YES	YES	YES	NO	YES	NO	YES
05	OPACO	1mm	YES	YES	NO	NO	YES	NO	YES
06	ANTIMA ZEÓ JACQUARDS	1mm	YES	YES	YES	NO	YES	NO	YES





# KNOWLEDGE OF APPLICATION ON BERGA® PRODUCT

# DIFFERENT FEATURE ARE SUBJECTED TO DIFFERENT SERIES

SR. NO.	NAME OF THE SERIES	THICKNESS	BREATHING TECHNOLOGY	EDGE LESS TECHNOLOGY	BUFFING	90° BEND	CNC CUTTING	CHAMFERING	POST FORMING
01	LGORITHM 3D TWILIGHT	1.5mm	YES	YES	NO	YES	YES	YES	NO
02	LGORITHM 3D <sup>®</sup> MATTOGLOSS	1.5mm	YES	YES	NO	YES	YES	YES	NO
03	Alvaroz LEGENDARY	1.5mm	YES	YES	NO	YES	YES	YES	YES
04	©AKK LEGENDARY	1.5mm	YES	YES	NO	YES	YES	YES	YES
05	FORESTA	1.5mm	YES	YES	NO	YES	YES	YES	YES
06	Chiffen	1.5mm	YES	YES	NO	YES	YES	YES	YES
07	BERGACOre® PLUS	1mm & 1.5mm	YES	YES	YES	YES	YES	YES	YES
08	BERGA MATTE PLUS	1mm & 1.5mm	YES	YES	YES	YES	YES	YES	YES
09	<b>BERGA</b> core <sup>®</sup>	1mm & 1.5mm	YES	YES	YES	YES	YES	YES	YES
10	BERGA MATT®	1mm & 1.5mm	YES	YES	YES	YES	YES	YES	YES
11	FANTASTIC FIVE	1.5mm	YES	NO	NO	YES	NO	NO	NO



# **Specifications**

**THICKNESS:** Available 1.0 mm, 1.5 mm & 2.0 mm (+/-10%) according to the different products.

**STANDARD SIZE: 8'X4'** 

**RANGE:** These laminates come in a wide range of designs and colours.

ADHESIVES: We recommend the use of BERGA PVC GLUE for pasting. BERGA PVC GLUE is a special Adhesive for Acrylic & PVC Laminates. It is World's Strongest Adhesive. We do not recommend the use of heat activated adhesives.

**LAMINATION**: Proper substrates must be used and careful bonding procedures must be observed. Substrates should be of good quality plywood, high density particle board, or high quality fibre board. The face of the substrates must be smooth and free of grease, wax, dust, chips and other foreign matter. We DO NOT recommend any kind of coat like PU base, melamine, lamination (wax) on our products. These products are manufactured from natural resources. Therefore, this application will spoil the originality and natural beauty of the laminate sheet. There can be colour variations In material from different batches. It Is advised to use same batch material to avoid colour variations. **CUTTING & MACHINING**: These laminates can be cut, routed and drilled, with most standard wood working tools or equipments. All blades must be sharp. To remove any burns that may occur in the cutting process, we recommend the use of a smooth file to feather all

corner edges. BENDING & FORMING: These laminates can be bent and all radius bending should be handled in the same manner as all grades of non postforming decorative laminates.

MAINTENANCE: Any cleaning agent containing acids, alkalis or abrasives should not be used to clean this laminate. Exposure to sunlight should be avoided.

STORAGE: It is always advised that the laminates and the substrates are stored at temperatures between 22° C and 32° C at relative humidity of 45.55%.

WARRANTY: These products are free from all manufacturing defects and are fit and suitable for usual purpose under normal and proper use. The product must be inspected prior to installation.

THESE PRODUCTS HAVE NO GUARANTEE, NO RETURN & NO EXCHANGE

KINDLY ONLY USE BERGA PVC GLUE FOR BEST RESULTS FOR OUR PRODUCTS

IMPORTANT NOTE: KEEP AWAY FROM DIRECT LIGHT TO PREVENT DISCOLOURATION

## **BERGA**° is the only company which delivers 2 mm Acrylic LAMINATE in Roll form.

- 90° bend CAN BE DONE in EUROPEAN series.
- Kindly note: EDGELESS process to be done exclusively under the guidance of expert.

# **Special Note**











BERGA MATTE











Kindly scratch (rub) the sheet with polish paper (sand paper), to the surface which is going to be applied on the Plywood, Wood, MDF, etc... before applying Glue.

गोंद (ग्लू) लगाने से पहले, कृप्या पॉलिश पेपर(सेन्ड पेपर) को उस तल के साथ रगडे जो प्लायवुड, वुड, एम.डी.एफ. आदि... पर आवेदान (इस्तमाल) किया जाने वाला हैं।



# **IMPORTANT NOTE:**

"The colour and effect of the product may vary in E-catalogue as it is scanned and photographed. Due to very high reflectivity of the material it is not possible to capture the exact colour and effect of the product in it's actual form.

Kindly check hard copy of the catalogue for further details."



# **DISTINCTIVE FEATURES**





- 2) 1.5 mm Full Thickness
- 3) **BERGA** sheets can be delivered in Roll form without using flexible ply.
- 4) NEW Dolphin Nose Technology
- 5) EDGELESS TECHNOLOGY
- 6) BREATHING TECHNOLOGY
- 7) CHAMFERING can be done on **BERGA®** sheets manually.
- 8) SOLID SURFACE in 1.5 mm thickness.
- 9) BOTH SIDE useable TECHNOLOGY
- 10) GERMAN TECHNOLOGY

Kindly visit our Website: www.berga.in & Also can Scan QR-Code Given Below for KNOWLEDGE OF APPLICATION & SPECIFICATIONS.

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**BERGA** Information Summary